







































# THE NEW DISTINCTIVE COLOURING FOR INDUSTRIAL GAS CYLINDERS

Gas with individual colouring		Old colours <small>(only applicable to the italian market)</small>		New colours		RAL
ACETYLENE	C <sub>2</sub> H <sub>2</sub>		ORANGE SHOULDER	<small>New colour</small> 	REDDISH BROWN SHOULDER	3009
AMMONIA	NH <sub>3</sub>		GREEN SHOULDER	<small>New colour</small> 	YELLOW* SHOULDER	1018
ARGON	Ar		PURPLE SHOULDER	<small>New colour</small> 	DARK GREEN SHOULDER	6001
NITROGEN	N <sub>2</sub>		BLACK SHOULDER		BLACK SHOULDER	9005
CARBON DIOXIDE	CO <sub>2</sub>		LIGHT GREY SHOULDER	<small>New colour</small> 	GREY SHOULDER	7037
CHLORINE	Cl <sub>2</sub>		YELLOW SHOULDER		YELLOW SHOULDER*	1018
HELIUM	He		BROWN SHOULDER		BROWN SHOULDER	8008
HYDROGEN	H <sub>2</sub>		RED SHOULDER		RED SHOULDER	3000
OXYGEN	O <sub>2</sub>		WHITE SHOULDER		WHITE SHOULDER	9010
NITROUS OXIDE	N <sub>2</sub> O		DARK BLUE SHOULDER		DARK BLUE SHOULDER	5010
Other gases and mixtures with colours denoting danger group		Old colours <small>(only for mixtures only applicable to the italian market)</small>		New colours		RAL
INERT			ALUMINIUM SHOULDER	<small>New colour</small> 	BRIGHT GREEN SHOULDER	6018
INFLAMMABLE			ALUMINIUM SHOULDER	<small>New colour</small> 	RED SHOULDER	3000
OXIDIZING			ALUMINIUM SHOULDER	<small>New colour</small> 	LIGHT BLUE SHOULDER	5012
TOXIC AND/OR CORROSIVE			YELLOW SHOULDER		YELLOW SHOULDER	1018
TOXIC AND INFLAMMABLE			YELLOW SHOULDER	<small>New colour</small> 	YELLOW + RED SHOULDER	1018 3000
TOXIC AND OXIDIZING			YELLOW SHOULDER	<small>New colour</small> 	YELLOW + LIGHT BLUE SHOULDER	1018 5012
INDUSTRIAL AIR			WHITE + BLACK SHOULDER	<small>New colour</small> 	BRIGHT GREEN SHOULDER	6018
Mixtures for respiratory use		Old colours <small>(only applicable to the italian market)</small>		New colours		RAL
BREATHABLE AIR			WHITE + BLACK SHOULDER	<small>New colour</small> 	WHITE + BLACK SHOULDER	9005 9010
HELIUM-OXYGEN MIXTURE			ALUMINIUM SHOULDER	<small>New colour</small> 	WHITE + BROWN SHOULDER	9010 8008

N.B. To identify the gas it is essential to refer to the label on the cylinder

\* Colouring for all groups of toxic and/or corrosive gases